

Process Quality Control Table - (I)

Design Rank		HS	HA	HB	N	Supplier or Plant & Department						
Part Name		53P1290-01				Material/Component Parts Sourcing List						
Part Number		Front Door LH				No.	Part Name	Part Number	Quantity	Responsible		Supplier Name
Process Flow										Self	Honda	
Op.	Operation	Symbol	Critical	Char. No.	Characteristic							
010	Receive Raw Resin	0		1	PC / ABS G.E. MC8002							
				12	Molded Part Appearance / Color							
012	Receive Components	0		6	Visual Inspection							
				113	Assemble Rivot (2) each							
				114	Assemble Strap ASM (1) each							
013	Receive Packaging	0		6	Visual Inspection							
030	Lab Inspection/Resin V	◇	▽	5	Material Sample Retain							
031	Component Inspection	◇		6	Visual Inspection							
033	Segregate Defective R	○		18	Per Manufacturers Support Instru							
041	Return Defective	○		108	Shipping Documentation							
050	Move Accepted to War	○		7	Store Product Until Needed							
				102	Inventory Control							
061	Print Work Order/Label	○		21	Bill of Materials							
071	Set Up Work Station	○		11	Process Set Up							
				44	Redbook							
072	Move Material to Work	0		21	Bill of Materials							
				44	Redbook							
073	Move Components to V	0		21	Bill of Materials							
				44	Redbook							
074	Move Packaging to Wo	◇		21	Bill of Materials							
				44	Redbook							
075	Move Labels to Work S	0		21	Bill of Materials							
				44	Redbook							
079	First Shot Molding App	◇		12	Molded Part Appearance / Color							
				110	Date Code							
				112	Mold Damage							
081	Mold Parts	○		13	Molding Defects							
082	Op. Molding Inspection	◇		6	Visual Inspection							

No.	Date	Change	Supplier		Honda Review
			Approve	Issue	

Legend: ○ Operation ◇ Quality Check ◊ Automatic Check in Operation
 □ Count ▽ Storage ○ Move