

Project Number:
Part Number: 55555-XXXX-XXXX-XX
Part Name: Adjuster
Internal Part No.:
Vehicle: Civic
Model Year: 2011

Company: Customer Driven Systems
Supplier Code: S103
Contact: T. Robinson
Telephone: 248-374-5050
Core Team:
Blue Print Rev:
Blue Print Rev Date:

Approval Date:
Approved By:
Cust. Eng Approval Date:
Customer QA Approval Date:
Other Approval Date:
Eng Level:

Part Number: 55555-XXXX-XXXX-XX
Operation: 30
Description: Stamp Parts
Next Part No / Op: 55555-XXXX-XXXX-XX / 40

Char No.	Char. Description	Spec. Char.	Spec.	Evaluation Technique	Sample Size	Frequency	Date								Comments
							Time								
							Shift								
							Insp#								
							Prod. No's								
5	Material Thickness		5 mm ± 1 mm	Micro-meter		First / last pc and every 200pc									
6	Profile Height		50 mm ± 5 mm	Caliper		First / last pc and every 200pc									
7	Parallelism		1 mm	Function Gauge		First / last pc and every 200pc									
8	Inner Height		15 mm ± 2 mm	Caliper		First / last pc and every 200pc									
9	Inside Diameter		80 mm ± 5 mm	Dial Ind.		First / last pc and every 200pc									
10	Inside Diameter		30 - 32 mm	Caliper		First / last pc and every 200pc									
11	Perpendicularity		5 mm	Function Gauge		First / last pc and every 200pc									
12	Rail Centering		5 mm	Function Gauge		First / last pc and every 200pc									